



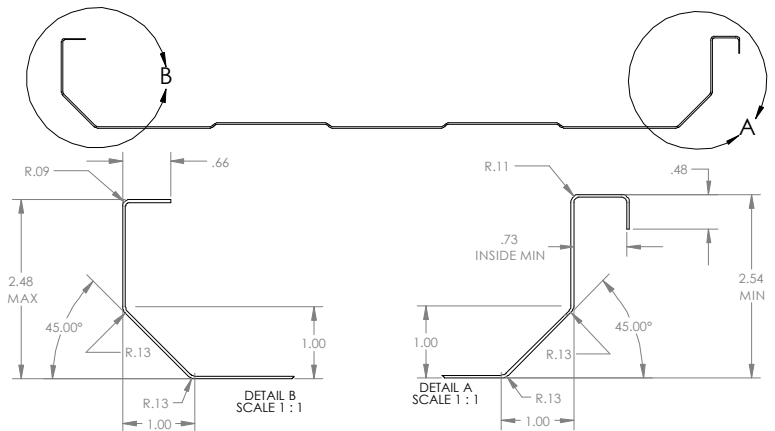
KNUDSON

KR-18 BLACK

2 1/2-INCH TRAPEZOIDAL STANDING SEAM ROOF PANEL MACHINE



PROFILE



MACHINE INCLUDES

- Structural (Low Slope) Profile
- Panel Width: 18 inches (457.2 mm)
- Leg Height: 2.50 inches (63.5 mm)
- Head Width: .075 inches (19.1 mm)
- Max. Speed: 90 Feet Per Minute
- UL90 Panel
- Choice of Gas or Electric Motor
- Optional Oiler Kit
- Optional Run-Out Table

ACCESSORY OPTIONS

- Optional Mechanical Hand Crimper (3/4" Head)
- Optional US-9 Seamer

US-9 ELECTRIC SEAMER OPTIONS

- Either [120 V/60 Hz] or [220 V/50 Hz]
- Single Lock Mechanical Seam [90° 2.0" to 2.5" (3/4" Head)]
- Double Lock Mechanical Seam [180° 2.0" to 2.5" (3/4" Head)]
- Double to Single Conversion Kit (180° - > 90°)
- Single to Double Conversion Kit (90° - > 180°)

SPECIFICATIONS

*GAUGES 26-22 ARE RECOMMENDED IF RUNNING STEEL. CONTACT US IF ADDITIONAL GAUGES ARE DESIRED.

COIL WIDTH	24 Inches / 610 Millimeters		
MATERIAL	STEEL	ALUMINUM	COPPER
COIL THICKNESS	.024" - .033" (.69mm - .81mm)	.024" - .032" (.61mm - .81mm)	20 oz - 16 oz
MAXIMUM YIELD	50 KSI	33 KSI	33 KSI
COATING	Paint or Galvanized	Paint or Mill Finish	N/A



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