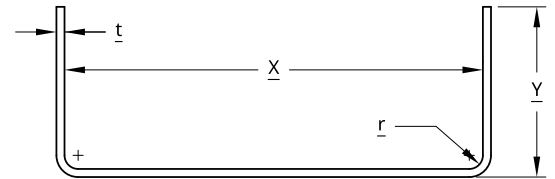
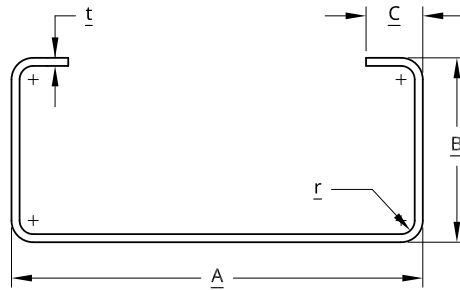




KNUDSON

KFS-1420E STRUCTURAL FRAMEMAKER

PROFILE Structure Stud and Track



PROFILE SPECIFICATIONS

- A 3.63, 4.00, 6.00, 8.00, 10.00, 12.00
- B 1.63, 2.0, 2.50
- C 0.63
- X 3.75, 4.13, 6.13, 8.13, 10.13, 12.13
- Y 2.50 Max
- r 0.120
- t 0.033 to 0.075



MATERIAL SPECIFICATIONS

- Maximum Yield Strength = 65-ksi
- Maximum Tensile Strength = 75-ksi
- ASTM A1008 and ASTM 653
- Structural Steel
- Grade 33 and Grade 50

MACHINE PERFORMANCE

- 120 feet per minute feed rate
- Integrated Digital Batch Controller
- Servo (electric) Drive
- Hydraulic Cut Off and Punch Tools

OPTIONAL TOOLING

- Service Hole(s)
- Dimple Tool
- Index and Anchor Hole(s)
- Web and Flange Cuts



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