



Toll Free: 1-800-548-2622  
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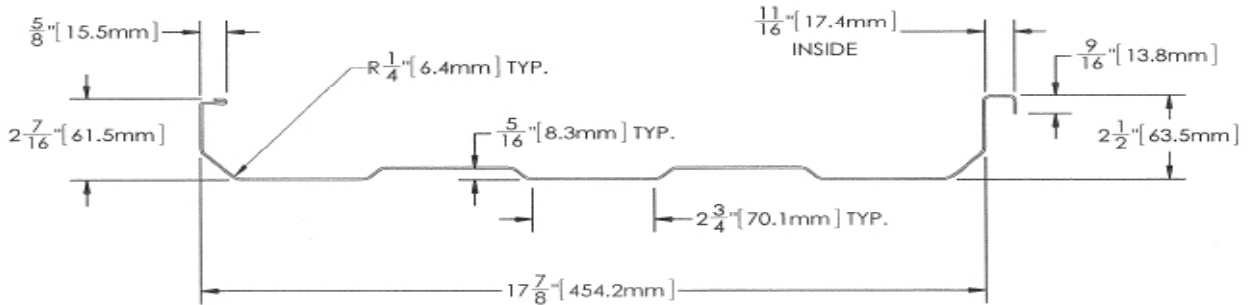
# KR-18 BLACK

## ROOFING PANEL MACHINE

\*GAUGES 25-22 ARE RECOMMENDED IF RUNNING STEEL.  
CONTACT US IF ADDITIONAL GAUGES ARE DESIRED.



### PROFILE: KR-18 BLACK 2-1/2" TRAPEZOIDAL STANDING SEAM PANEL



### KR-18 BLACK MATERIAL SPECIFICATIONS

COIL WIDTH	24 INCHES / 610 MILLIMETERS		
MATERIAL	STEEL	ALUMINUM	COPPER
COIL THICKNESS	.024" - .033" (.69mm - .81mm)	.024" - .032" (.61mm - .81mm)	20 oz - 16 oz
MAXIMUM YIELD	50 KSI	33 KSI	33 KSI
COATING	PAINT OR GALVANIZED	PAINT OR MILL FINISH	N/A

#### KR-18 BLACK: THE MACHINE

- Structural (Low Slope) Profile Machine.
- Panel Width: 18 Inches (457.2 mm).
- Leg Height: 2.50 Inches (63.5 mm).
- Head Width: 0.75 Inches (19.1 mm).
- Maximum Speed: 90 feet per minute.
- UL 90 Panel.
- Choice of Included Gas or Electric Motor.
- Optional Oiler Kit.
- Optional Run-Out Table.

#### KR-18 BLACK: ACCESSORIES

- Optional 3/4-Inch Hand Crimper.
  - Optional US-9 Electric Seamer.
- Seamer Options:
- Either [120 V / 60 Hz] or [220 V / 50 Hz].
  - Single Lock Mechanical Seam [90° 2.0" to 2.5" (3/4") Head]
  - Double Lock Mechanical Seam [180° 2.0" to 2.5" (3/4") Head]
  - Double to Single Conversion Kit (180° → 90°)
  - Single to Double Conversion Kit (90° → 180°)

THERE'S ONLY ONE KNUDSON. QUALITY. DEPENDABILITY. OVER 60 YEARS IN BUSINESS.